



Dart Aerospace Ltd.  
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K6A 1K7  
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010397

DSI 9783-011  
Job Sheet 195109



Part No: DSI 9783-011

Job Qty: 1 pcs

Part Name: Lanyard Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Due Date: 6/11/19

Created By: Jennifer Renwick

Type: SOLD

Description: order 16109

Note: DWG REV A IPP Rev.A 17.06.23 New issue DP Verify DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter/Supplier | Lead Time | Sign-off |
|-------|------------------------|-------|------------|----------|--------------------|---------|---------------------|-----------|----------|
| 105   | Packaging 1 - Pick Kit | 1 pcs | 6/11/19    |          | 0.00               | 0.00    | Packaging 1 - 1     |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 2     |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 3     |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 4     |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 5     |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 6     |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 7     |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 8     |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 9     |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 10    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 11    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 12    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 13    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 14    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 15    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 16    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 17    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 18    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 19    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 20    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 21    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 22    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 23    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 24    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 25    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 26    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 27    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 28    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 29    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 30    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 31    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 32    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 33    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 34    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 35    |           |          |
|       |                        |       |            |          |                    |         | Packaging 1 - 36    |           |          |
| 110   | QC 4                   | 1 pcs | 6/11/19    |          | 0.00               | 0.00    | QC 4 - 28           |           |          |
|       |                        |       |            |          |                    |         | QC 4 - 58           |           |          |
|       |                        |       |            |          |                    |         | QC 4 - 69           |           |          |
|       |                        |       |            |          |                    |         | QC 4 - 9            |           |          |
|       |                        |       |            |          |                    |         | QC 4 - 46           |           |          |
|       |                        |       |            |          |                    |         | QC 4 - 68           |           |          |



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Container No: S190968



Part: DSI 9783-011

Job No: 195109

Serial No/Batch: S190968

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02258SE 18/10/17 TC STC SH14 -

JUN 17 2019

DAS  
58 JUN 19 2019  
9-89

Plex 5/14/19 11:45 AM Dart.Renwick.Jennifer

|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 |                            | QC 4 - 72                          |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------|----------------------------|------------------------------------|--|
| 120 Packaging 3-1 - Stock - B4B 1 pcs                                                                                                                                                                                                                                                                                                                                                         | 6/11/19               | 0.00 0.00       | Packaging 3 - 1 - B4B      |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 2 - B4B      |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 3 - B4B      |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 4 - B4B      |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 5 - B4B      |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 6 - B4B      |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 7 - B4B      |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 8 - B4B      |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 9 - B4B      |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 10 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 11 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 12 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 13 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 14 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 15 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 16 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 17 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 18 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 19 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 20 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 21 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 22 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 23 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 24 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 25 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 26 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 27 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 28 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 29 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 30 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 31 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 32 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 33 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 34 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 35 - B4B     |                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 | Packaging 3 - 36 - B4B     |                                    |  |
| 125 DC - 1 - B4B                                                                                                                                                                                                                                                                                                                                                                              | 1 pcs                 | 6/11/19         | 0.00 0.00                  | DC - 1 - B4B                       |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 |                            | DC - 2 - B4B                       |  |
| 130 QC 21 - FG                                                                                                                                                                                                                                                                                                                                                                                | 1 pcs                 | 6/11/19         | 0.00 0.00                  | QC 21 - FG - 21                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 |                            | QC 21 - FG - 70                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                               |                       |                 |                            | QC 21 - SA - 53                    |  |
| Part Op 105 - Pick Kit<br>Descriptions: 110 - QC4- 100% Inspect kits for completeness<br>120 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP DSI 9783-011<br>Location: <u>ST254</u> PPP Rev: _____<br>125 - Document Control Photocopy bluefile and create labels as per PPP DSI 9783-011 CHG001<br>130 - QC21- Final Inspection - Work Order Release |                       |                 |                            |                                    |  |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                |                       |                 |                            |                                    |  |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                            | <b>Component Name</b> | <b>Quantity</b> | <b>Operation</b>           | <b>Container</b>                   |  |
| D4708-13                                                                                                                                                                                                                                                                                                                                                                                      | Lanyard               | 1 pcs (1 ea)    | 105-Packaging 1 - Pick Kit |                                    |  |
| MS20613-4C8 <u>QWTD</u>                                                                                                                                                                                                                                                                                                                                                                       | Rivet                 | 2 Ea (2 ea)     | 105-Packaging 1 - Pick Kit | <u>FILE 2203</u><br><u>5152625</u> |  |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                        |                       |                 |                            |                                    |  |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                              | <b>Component Part</b> | <b>Required</b> | <b>Inventory</b>           | <b>Allocated</b>                   |  |
| 105-Packaging 1 - Pick Kit                                                                                                                                                                                                                                                                                                                                                                    | D4708-13              | 1               | 8                          | 0                                  |  |
|                                                                                                                                                                                                                                                                                                                                                                                               | MS20613-4C8           | 2               | 243                        | 0                                  |  |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                    |                       |                 |                            |                                    |  |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                            |                       |                 |                            |                                    |  |